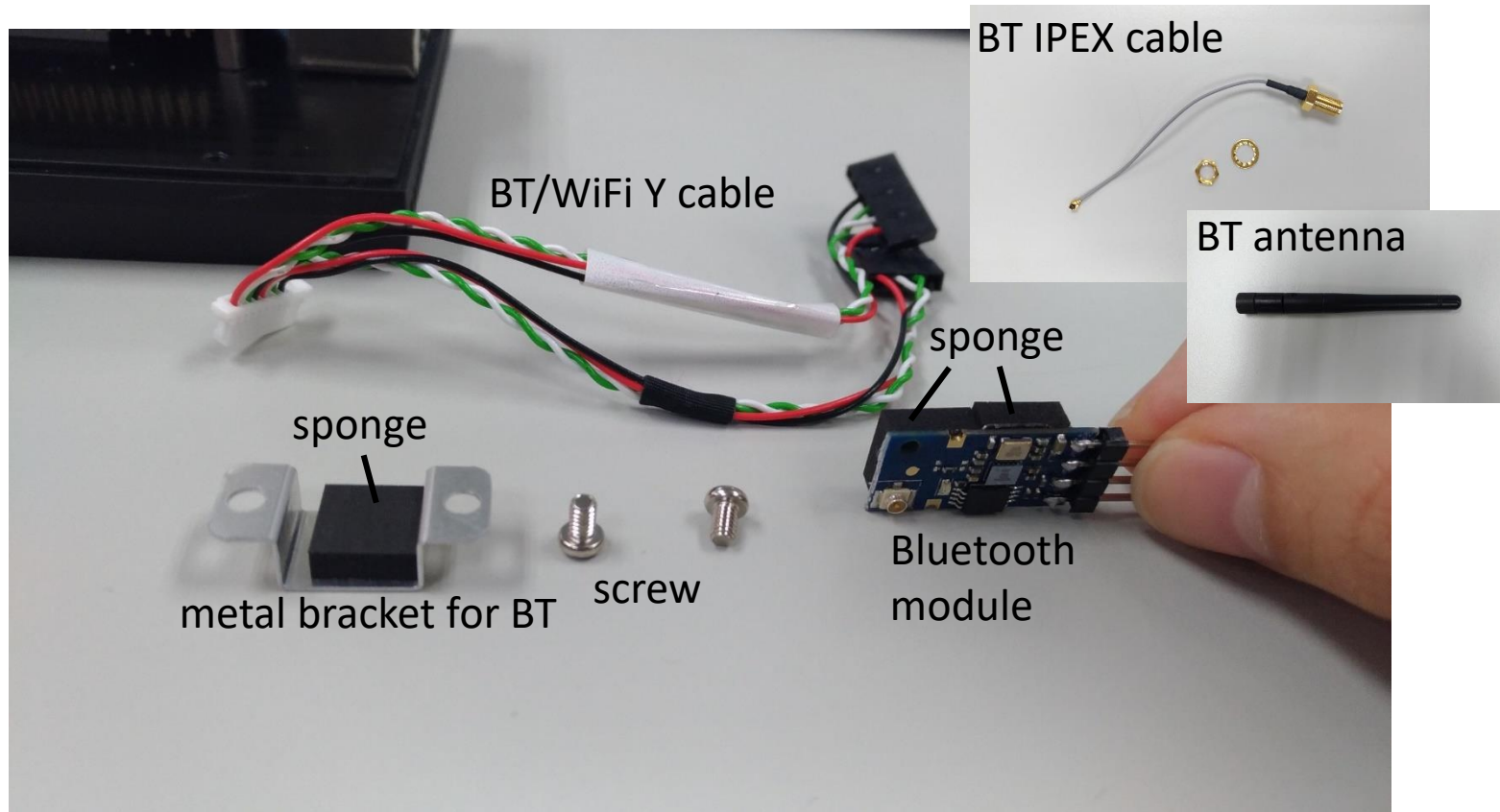# UP-GWS01 BT module installation SOP

Module Kit P/N : UP-BTKIT-A10-0001

Presenter : Irene Lin
Date   : 2017.06.21
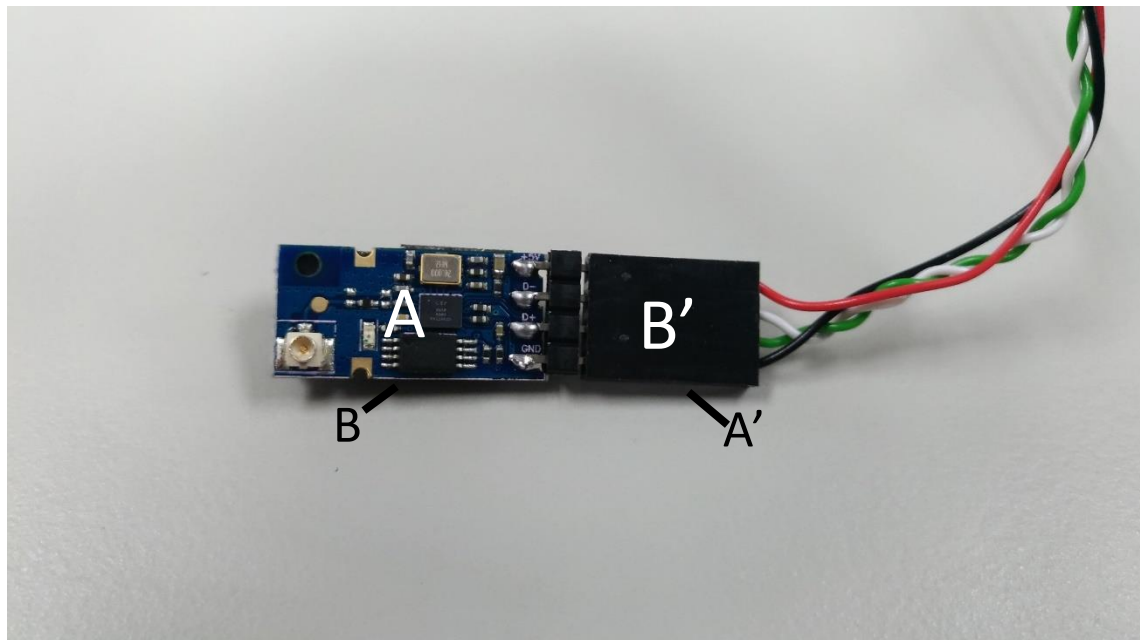
SOP

- Step 0 : Bluetooth module, BT IPEX cable, BT antenna, BT/WiFi Y cable, sponge*3, metal bracket for BT, screw*2
- Apply the sponge to module and bracket first

BT IPEX cable

BT antenna

BT/WiFi Y cable

sponge

sponge

metal bracket for BT

screw
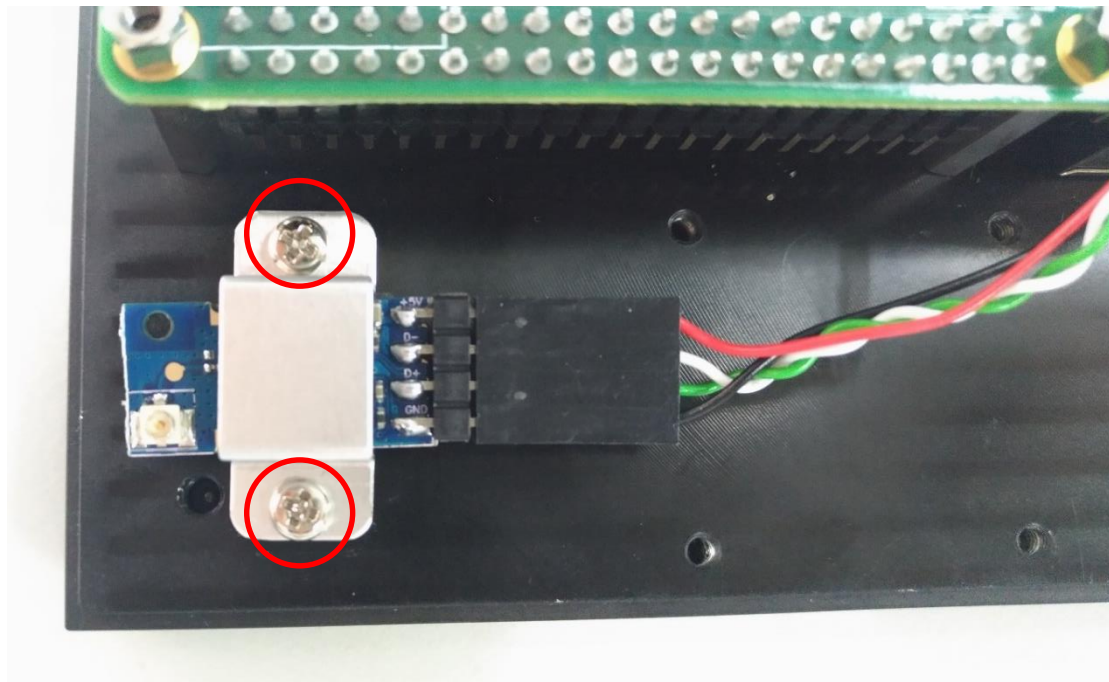
Bluetooth module

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SOP

- Step 1 : Connect the BT module by the smaller BT cable
- Warning : Connect side A(with parts) of BT module up with side B'(without" ▲") of BT port up. **The BT module can be burned out if it's connected in the wrong way.**
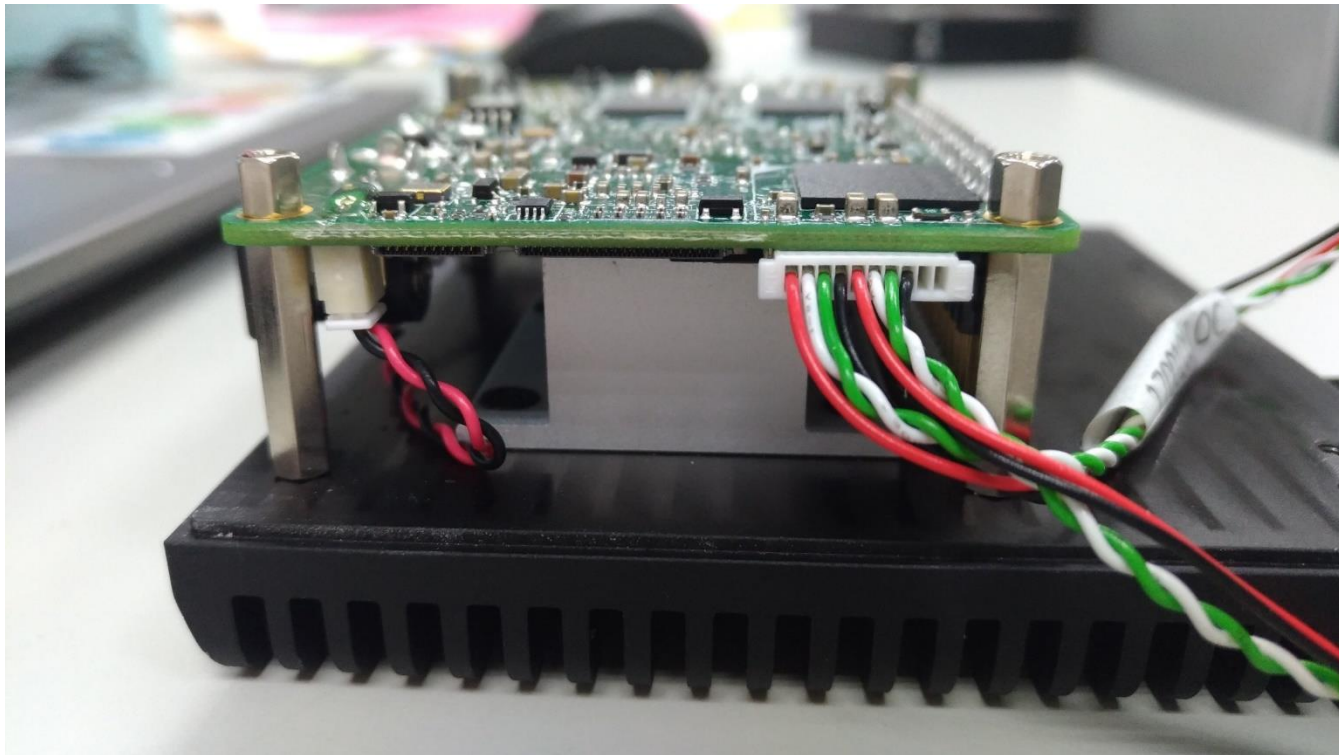
SOP

- Step 2 : Put BT module on the base and fix the metal bracket on top of it with screws
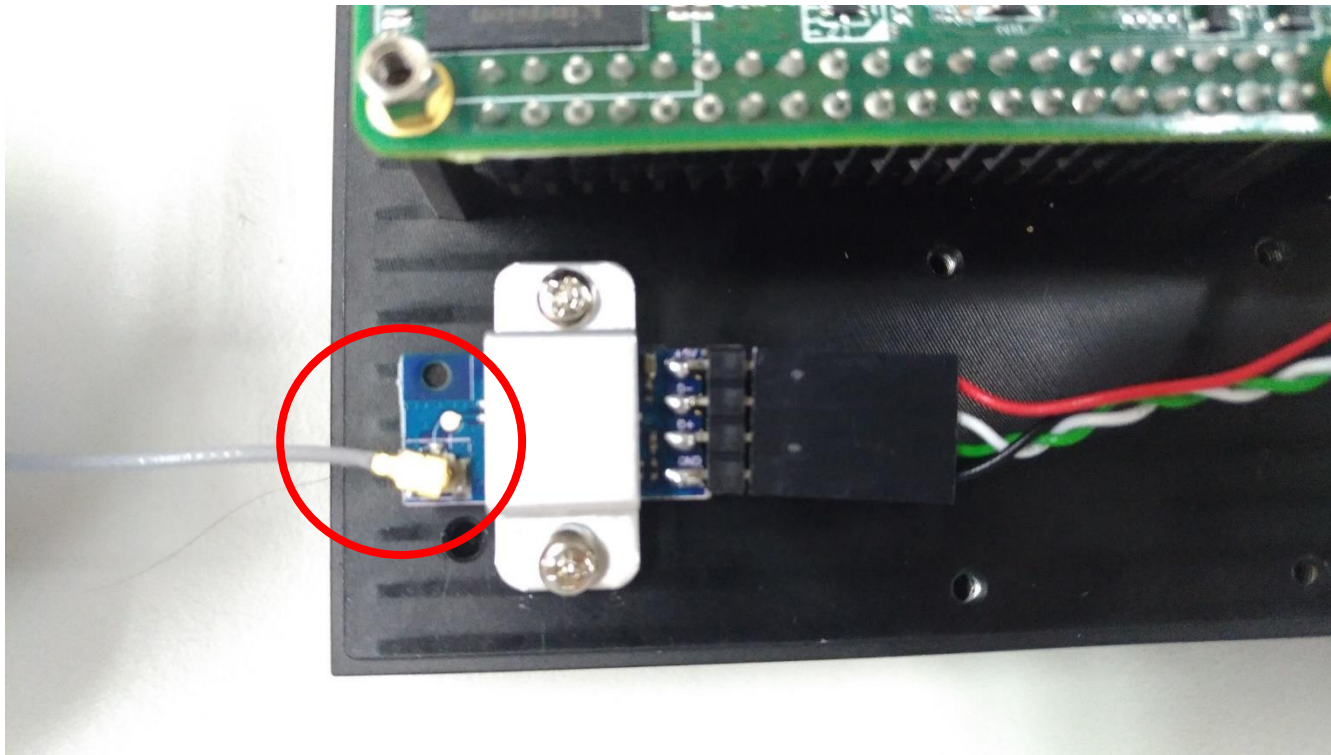
SOP

- Step 3 : Insert WiFi/BT Y cable into UP-CHT01 via port per image illustrated
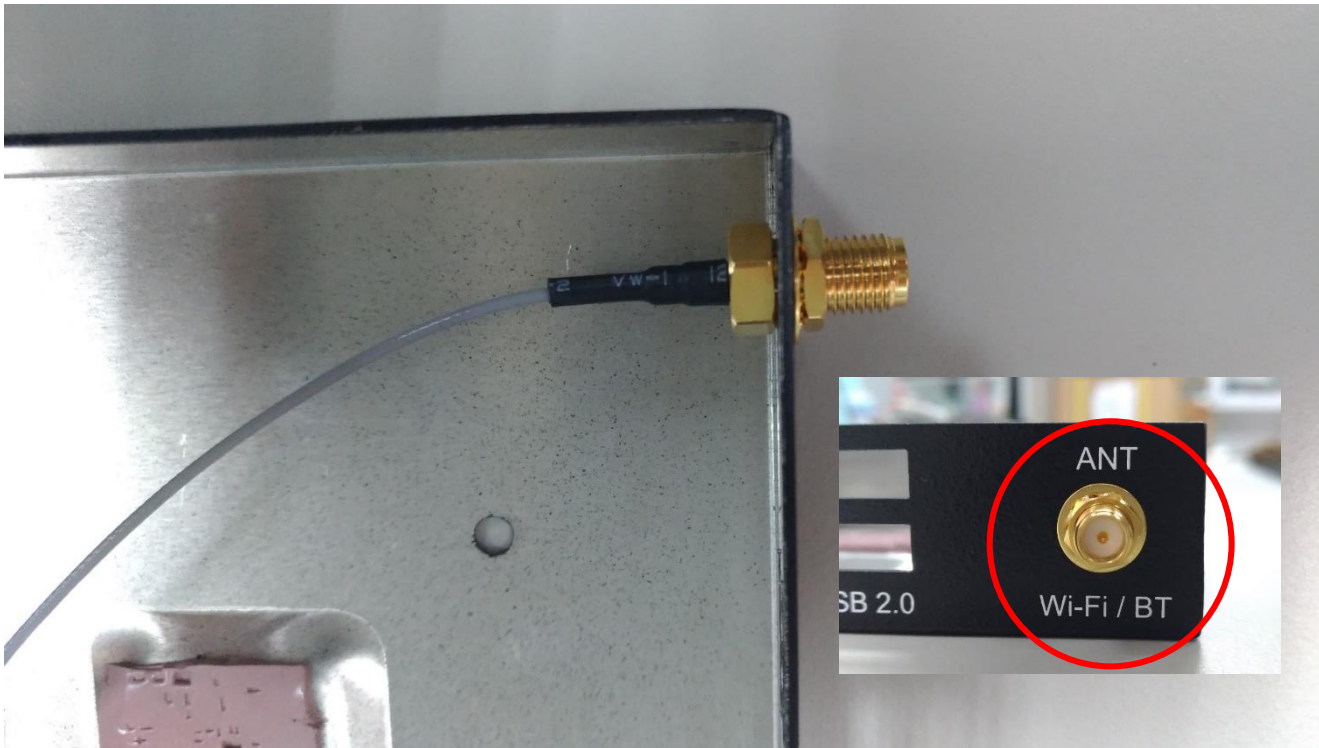
SOP

- Step 4 : Buckle the BT IPEX cable into BT module per image illustrated

SOP

- Step 5 : Secure the BT IPEX cable onto the chassis per illustration below

SOP

- Step 6 : Tight the bolt and fix BT antenna

SOP

- Step 7 : Fasten the screws on the chassis

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SOP

- Step 8 : Done

Thank You